



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5162-041
Job Sheet 167968



Part No: D5162-041

Job Qty: 1 ea

Part Name: Seat Structure Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/21/17	0.00	0.00	Start Up Stores/Pkg1		<i>R</i>
105	Packaging	1 pcs		11/21/17	0.00	0.00	Packaging1		<i>R</i>
110	Large Fab	1 pcs		11/22/17	24.00	4.63	Large Fab 4		<i>EL</i>
120	Large Fab	1 pcs		11/23/17	0.00	4.63	Large Fab 4		<i>EL</i>
130	Large Fab	1 pcs		11/23/17	0.00	4.63	Large Fab 4		<i>EL</i> <i>DAS</i>
140	QC	1 pcs		11/23/17	0.00	0.00	QC5		<i>38</i>
150	Large Fab	1 pcs		11/23/17	0.00	4.63	Large Fab 8		<i>EL</i> <i>89</i>
155	Large Fab	1 pcs		11/23/17	0.00	4.63	Large Fab 4		<i>EL</i> <i>DAS</i>
160	QC	1 pcs		11/23/17	0.00	0.00	QC5		<i>38</i>
165	Large Fab	1 pcs		11/23/17	0.00	4.63	Large Fab 4		<i>R</i> <i>9-89</i>
170	QC	1 pcs		11/23/17	0.00	0.00	QC9		<i>PD 11-12-07</i>
175	QC	1 pcs		11/23/17	0.00	0.00	QC5		<i>PD 11-12-07</i>
180	HandFinish	1 pcs		11/23/17	0.00	0.47	HandFinish1		<i>2017-12-07 JSC</i>
190	QC	1 pcs		11/23/17	0.00	0.00	QC7		<i>SP</i>
200	Small Fab	1 pcs		11/23/17	0.00	1.00	Small Fab		<i>EL</i> <i>DAS</i>
210	QC	1 pcs		11/23/17	0.00	0.00	QC5		<i>38</i>
220	Powdercoat	1 pcs		11/23/17	0.00	0.29	Powdercoat3		<i>BR 17-12-7</i>
230	QC	1 pcs		11/23/17	0.00	0.00	QC3		<i>SP</i>
240	Small Fab	1 pcs		11/24/17	0.00	1.00	Small Fab		<i>SP</i>
250	QC	1 pcs		11/24/17	0.00	0.00	QC5		<i>SP</i>
260	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging3		<i>SP</i>
270	QC21-SA	1 Ea		11/24/17	0.00	0.00	QC21		<i>SP</i>

M 136370

START: 2:45

OUT: 3:20

FINISH: 3:15

DEC

17/17

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2199-31	1	4	0	0
	D3016-1	2	6	0	0
	D3016-11	2	4	0	0
	D3016-3 ~	4	4	0	0
	D3016-5	2	6	0	0
	D3016-7 ~	4	4	0	0
	D3016-9	2	4	0	0
	D5159-041 -	1	0	0	0
	D5159-043	1	2	0	0
	D5159-045	1	5	0	0
	M4130NT0.750W.049	14	50	0	0

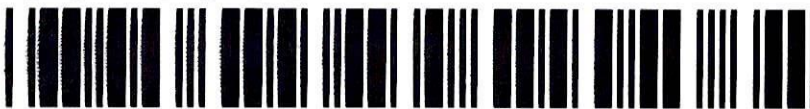
	M4130NT0.750W.083	3	20	0	0
10 -Large Fab	D4667-041	1	8	0	0
	D5190-1	1	4	0	0
	D5190-3	1	14	0	0
120-Large Fab	D3020-1	4	18	0	0
130-Large Fab	D3017-7	3	13	0	0
	D3023-1	1	1	0	0
150-Large Fab	D3022-1	1	0	0	0
165-Large Fab	D3016-13	2	6	0	0
	D3016-15	2	11	0	0
	D3016-17	2	14	0	0
	D3017-11	4	19	0	0
200-Small Fab	MS20600-AD4W2	46	160	0	0
240-Small Fab	AN3-12A	3	117	0	0
	AN4-14A	2	212	0	0
	AN4-4A	1	11	0	0
	AN4-6A	1	564	0	0
	AN970-4	1	84	0	0
	D3024-1	3	33	0	0
	D3031-1	2	4	0	0
	MS20600-AD4W4	4	686	0	0
	MS20600-AD4W5	8	152	0	0
	MS21042L3	17	1,345	0	0
	MS21042L4	8	1,629	0	0
	MS24693-949	4	205	0	0
	MS27039-1-17	1	121	0	0
	MS27039-1-18	3	1,462	0	0
	MS27039-1-19	4	368	0	0
	MS27039-1-20	2	125	0	0
	MS27039-4-20	4	52	0	0
	MS27039-4-21	2	47	0	0
	NAS1149D0332J	30	2,200	0	0
	NAS1149D0432J	15	849	0	0
	NAS43DD4-16FC	52	42	0	0

Part Specifications

Specifications could not be found.

Plex 11/8/17 4:21 PM dart.poulin.mario

DART
AEROSPACE
S018053



Seat Structure Assembly

PART NO: D5162-041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/06/17
Job No: 167968

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com